

INTEGRA® 72

Gantry-type pallet filling robot

Customized engineering. Safe investment. The gantry-type pallet filling robot INTEGRA[®] 72 offers high operator convenience and optimization of the work organization. The filling operation is done fully automatically, thus ensuring maximum protection for the product, the environment and the operators. Optimum conditions for safety and cost-effectiveness.

BENEFITS

- Completely automatic opening, filling and closing unit
- Location of filling openings by teach-in system and dedicated automatic positioning
- High variation of different container sizes
- Sturdy gantry-type construction
- Huge variety of accessories
- Touch panel with integrated scale terminal as operating interface
- Components in stainless steel and acid protection design available



TECHNICAL DATA

| Version without base height adjustment Version with base height adjustment | 72.1-B-00 | 72.2-B-00 | 72.3-B-00 | |
|---|---------------------|---------------------|----------------------|--|
| Filling modes Air consumption [NI/cycle] | Below-surface 50 | Above-surface 15 | Below-bunghole 20 | |

| TECHNICAL DATA | | |
|---------------------------------|---|--|
| ATEX design | 🐼 II 2G Ex h IIB T3 Gb | |
| Electrical design | 3x400V/N/PE, 50-60Hz, 5kVA | |
| Weighing range | 10 kg to 300 kg, increment 0.1 kg / to 1,200 kg, increment 0.5 kg or | |
| | 20 kg to 600 kg, increment 0.2 kg / to 1,500 kg, increment 0.5 kg or | |
| | 20 kg to 600 kg, increment 0.2 kg / to 2,000 kg, increment 1 kg | |
| External control | 2 dry contacts or 4-20 mA signal for controlling an on-site pump or a pilot valve for coarse/fine fill | |
| Base height range of adjustment | from 600 to 1.700 mm continuously adjustable via electric drive | |
| Required air pressure | 5 bars dynamic | |
| Weight | approx. 1.150 kg, without accessories | |
| Ambient temperature | 5-35°C | |
| Product temperature | 0-130°C | |
| Nominal output | up to 60 drums/h with filling only, up to 40 drums/h with de-bunging and bunging, up to 32 drums/h with de-bunging, bunging and sealing for 7l/s in coarse fill | |