

TECHNICAL DATA

Power supply and Performance data	Degree of protection	IP55
	ATEX marking	Ex II 2G Ex h IIB T3 Gb
		230V or 3 ~ 400V, 50Hz
	Basic machine	0.5 kVA
	Electric lifting unit	0.75 kVA
Air pressure:	Motor-driven base height adjustment	0.25 kVA
Air consumption	Pneumatic lifting unit	5 bar g dynamic
		40 standard litres/drum for below-surface filling 30 standard litres/drum for below-bunghole filling
	Electric lifting unit	2 standard litres/drum for below- and with-surface filling 2 standard litres/drum for below-bunghole filling 2 standard litres/drum for below-bunghole filling
Ambient temperature	+5 to + 35°C, optional 0 to 55°C with heating and air conditioning unit	
Product temperature	0 to 130°C	
Nominal output	50 to 60 drum/h depending on product flow	
Weighing ranges approved for verification	10 to 300 kg - increment 0.1 kg, to 1200 kg/1500 kg - increment 0.5 kg	
	40 to 600 kg - increment 0.2 kg, to 1500 kg - increment 0.5 kg	
	100 to 1500 kg - increment 0.5 kg, to 2000 kg - increment 1.0 kg	
Weight	Approx. 500 kg, according to version	
Product connection	Feige square flange, wide range of product hose selection	
External control	Dry contacts	2 (coarse/fine)
	Analogue signal	4-20mA (for product pump or pilot valve)

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COORDINATE PALLET FILLING EQUIPMENT ELEMENTRA® 17



# ELEMENTRA® 17

The ELEMENTRA® 17 can be combined with pallet roller conveyors or carrying chain conveyors to make job processing even faster. Manual offset screwdriver and spring balancer are helpful additions to further accelerate the process. New features provide for even more accuracy and sustainability.

The new FEIGE web HMI with touch screen offers an intuitive design for high operating comfort. This FEIGE **POWER** equipment version is particularly efficient, with pneumatically driven components being designed electrically, thus saving cost-intensive compressed air.

FEIGE **POWER**  
= Electric lifting unit

## 1 Base height adjustment

- With continuously adjustable base height adjustment for changing over to different container heights

## 2 Lifting unit

- Sturdy double-acting pneumatic actuator or servo motor with threaded spindle
- No compressed air or power supply – no lowering of valve (passive brake)
- Special design for aggressive products
- With-surface filling possible

## 3 Actuator for opening and closing the filling valve

- 2-stage push-type for coarse fill and adjustable fine fill
- Optionally, continuous adjustment
- Stainless steel quick-change holder of filling valve for quick replacement of the valve with lance

## 4 Fill level and status indication

- Interactive operation by means of LED display in the control box door
- Weight-controlled fill level indicator

## 5 Web HMI

- Alarm-related help texts with photos, videos and comment function
- Intuitive design
- Operation like a smartphone
- 15.6" multi-touch screen
- Full HD display
- Comprehensive management of recipes and orders
- FDA-compliant user administration
- Logbook (optional)
- Web-based system

## 6 Large control box

- High flexibility due to machine control S7-1500
- Integrated pneumatic control

## 7 Stainless steel/acid protection coating

- Stainless steel design elements at the control box with high-quality acid protection coating

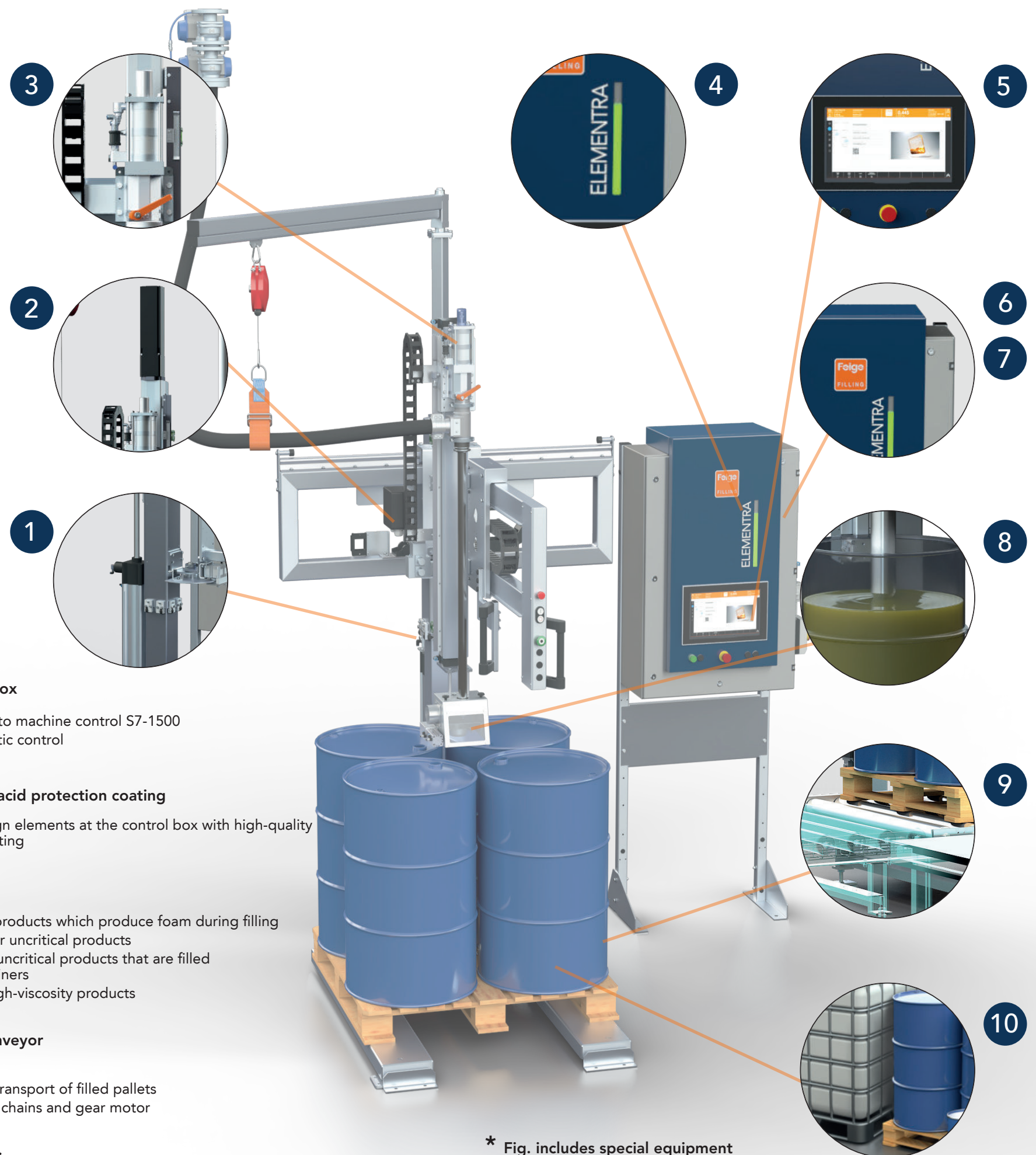
## 8 Filling modes

- Below-surface, for products which produce foam during filling
- Below-bunghole, for uncritical products
- Above-surface, for uncritical products that are filled in open head containers
- With-surface, for high-viscosity products

## 9 Pallet roller conveyor

- Driven
- Ergonomic further transport of filled pallets
- All rollers driven by chains and gear motor

## 10 Different containers



\* Fig. includes special equipment